Process Flow Diagram Material Codification **Shearing the Bars Raw material Storage Furnace for Heating** the Material **Closed Die Forging In Process** Dies and Tool **Customer Drawings/ Hot Forging Inspection** Inspection Manufacturing **Specified Requirement** NKH QUALITY CONTROL Cast and Forge Co. **FINAL ⊙**

Machined

Component

CNC Machining

Shot Blasting

Heat Treatment

INSPECTION

Final Inspection

Packing and

Coding of Material

Dispatch to the Customer